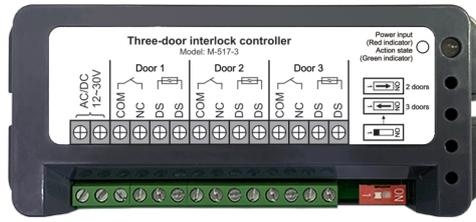


Operation Instructions

Make your choice...

M-517-3 Three-door Interlock Controller

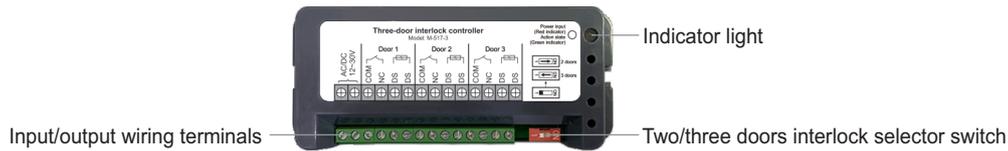


1 Safety Instruction

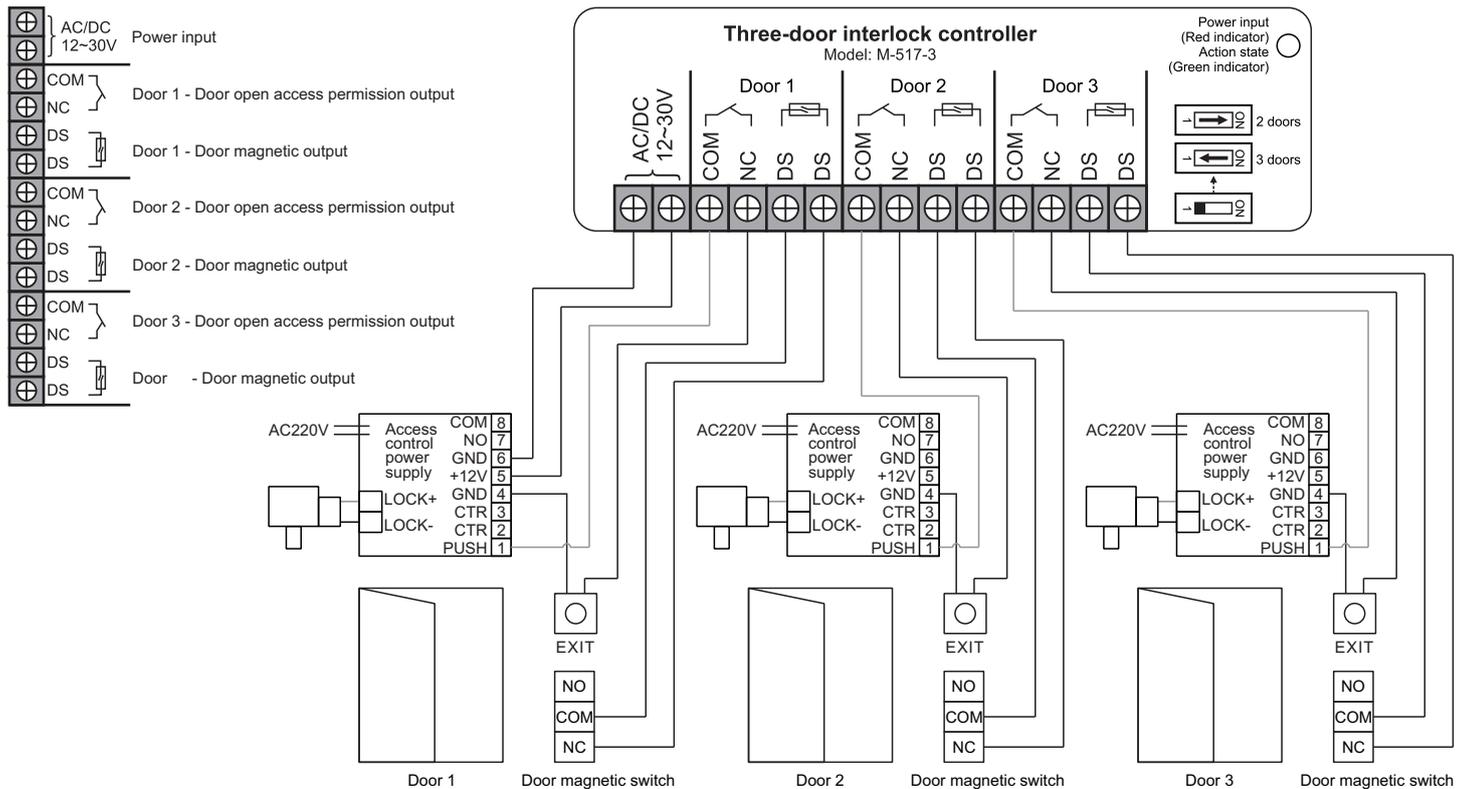


Thank you very much for your purchasing this product, please refer to this manual before use.

2 Product Overview



3 Wiring Diagram



Interlock realization: In standby state, the door opening permission output relay is connected, the automatic door's two door open signal line is connected normally, any door can be opened; When a door is opened, the door magnetic signal detects that the door is opened, the door opening permission relay is disconnected, and one of the two automatic door opening signals is disconnected and cannot normally open the door until the door is closed; The door opening permission relay is connected again, and it is back to normal standby state, any door can be opened.

Note: If only use 2 doors interlock function, please change the DIP switch to ON position and connect it to door 1 and door 2 position.

4 Technical Parameters

Power supply:	AC/DC 12-30V
Static current:	23.5mA(DC 12V power)
Action current:	85mA(DC 12V power)
Dimension:	136(L)x56(W)x29(H)mm